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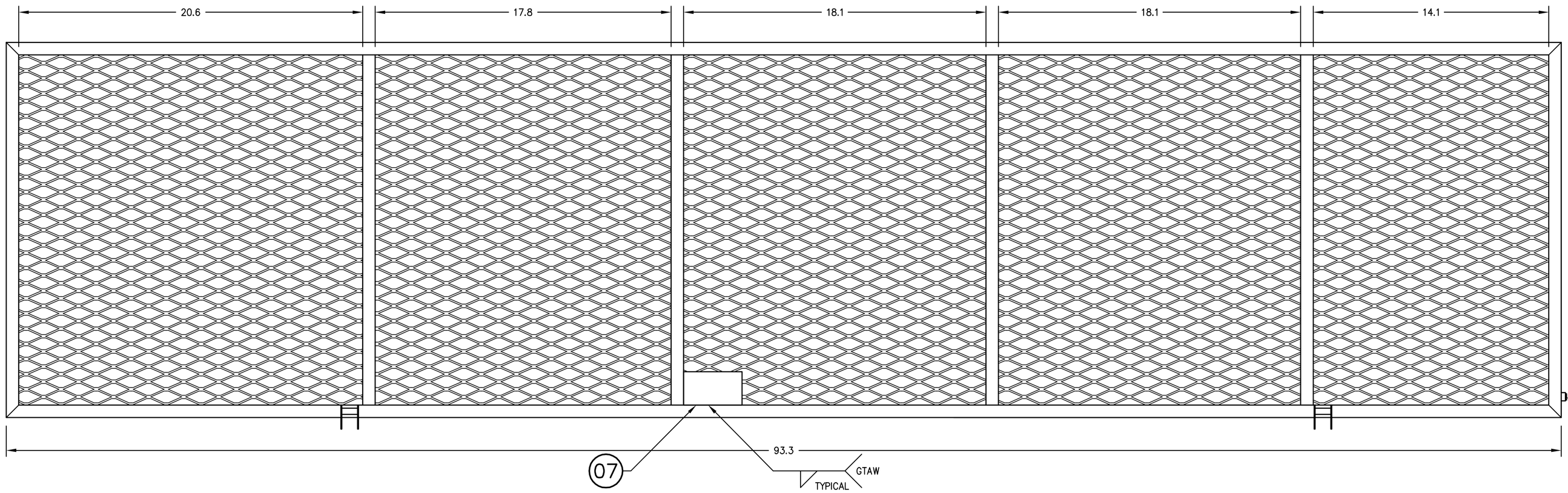
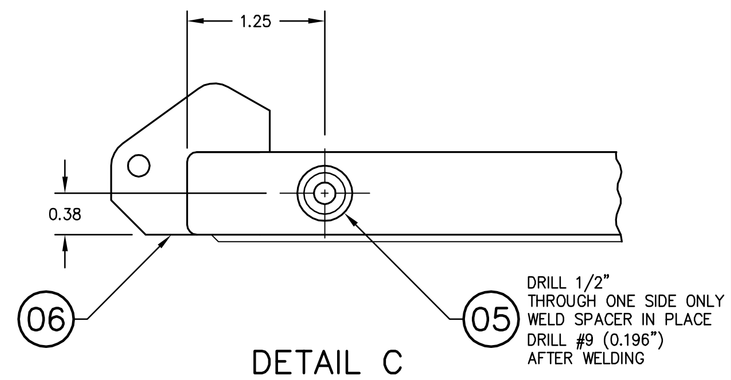
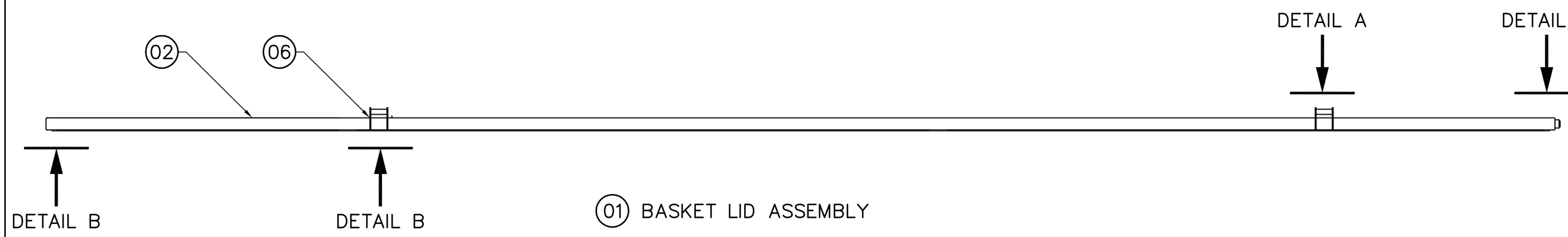
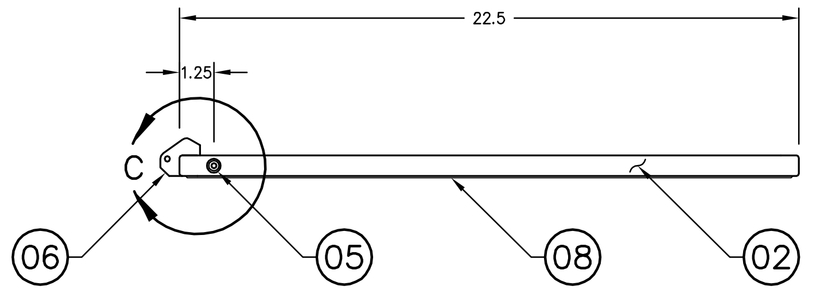
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	HANDLE BRACKETS TO 842 CONFIG; REMOVE STEP SECTION SEE 70405	BJC	NOV 20/12



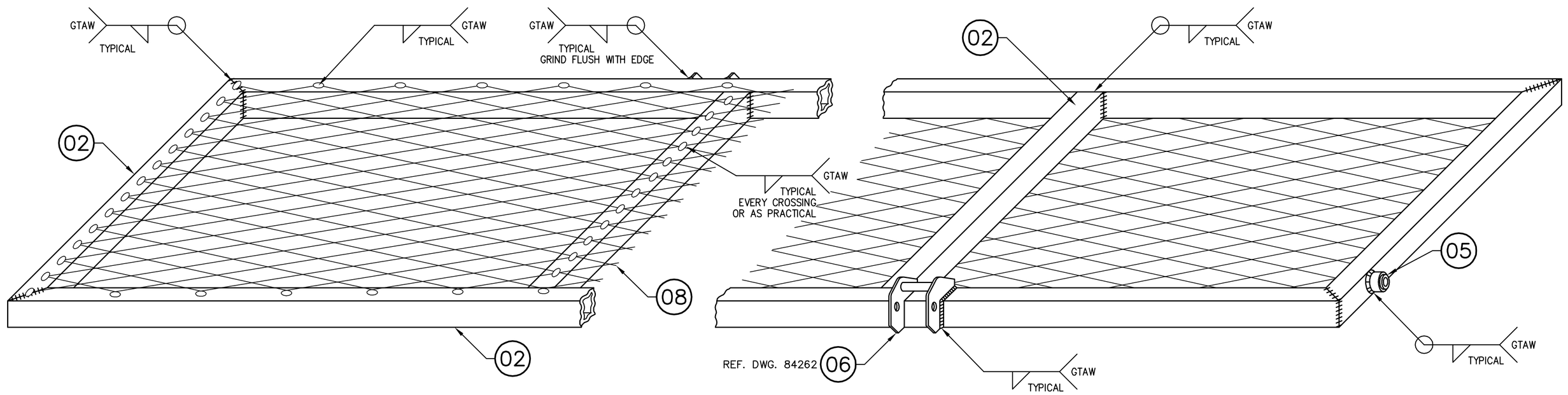


DETAIL C
SCALE 1 : 1





01 BASKET LID ASSEMBLY



DETAIL B
LOOKING AT BOTTOM

DETAIL A
LOOKING AT TOP

NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES
2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C. WELDING ROD SHALL CONFORM TO ER70S–2 OR EQUIVALENT.
3. WHEN ASSEMBLY IS COMPLETE, FILL ALL VENT HOLES WITH ROSETTE WELD.
4. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB–ASSEMBLIES PRIOR TO ASSEMBLY.

QTY.	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	
	LIST OF MATERIALS					
01	60632–01	01	BASKET LID ASSEMBLY			
A/R	––	02	3/4" TUBE	4130 STEEL COND. N	MIL–T–6736	0.75 X 0.035 SQR. TUBE
		03				
		04				
1	49216–01	05	LUG			
1	84262–01	06	UPPER HANDLE BRACKET ASS'Y			
1	36204–10	07	PLACARD BRACKET			
A/R	3/4–16F	08	MESH		COMMERCIAL	16 GAUGE

APPROVALS	DATE
DRAWN: JEFF CLARKE	12 AUG 2004
CHECKED: E. BURGOIN	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
TOLERANCES ON:
DECIMALS X.XXX ±0.010, X.XX ±0.03, X.X ±0.1
ANGLES ±1/2°

AERO DESIGN LTD.
CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M
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BELL 407, 206L SERIES
HIGH SIDE MOUNTED CARGO BASKET
CARGO BASKET LID ASSEMBLY

SCALE 1 : 4	DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1	A1	60632	1